

**Work Order ID 70799**

Wednesday, June 15, 2011 10:58:00 AM

Page 1

Item ID: D350-616-015

Accept

Revision ID:

Item Name: Deck Plate

Start Date: 6/15/2011 Start Qty: 2.00

Required Date: 6/22/2011 Req'd Qty: 2.00

Reference:

Approvals: Process Plan: P Date: 11-06-15 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

D350-616

E

100

0.00



DC

Document Control

Memo

Photocopy bluefile and create labels per PPP D350-616-015  
CHG002

0.00

Suloslic

JG 11-8-4 ②

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

11/8/17

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

Suloslic

②

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 70799**

Wednesday, June 15, 2011 10:58:00 AM



Page 2

Item ID: D350-616-015

Accept



Setup Start



Revision ID:

Stop



Item Name: Deck Plate

Start Date: 6/15/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 6/22/2011 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-616-015

Location:

PPP Rev: C

0.00

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

11/8/10sf

(2)

705741  
(2x)

11/8/18 J

MF

11-08-16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Wednesday, June 15, 2011 10:58:07 AM

Page 1

Work Order ID: 70799

Parent Item: D350-616-015

Parent Item Name: Deck Plate



Start Date: 6/15/2011

Required Date: 6/22/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:C Removed Manufacturing 05-12-05 JLM  
 IPP Rev:D Add D3494-1 05-12-05 JLM  
 IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD  
 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN960JD10 	NAS1149D0363J	Purchased	No			110	Each	0.0000	10	20			
---------------	---------------	-----------	----	--	--	-----	------	--------	----	----	--	--	--

Washer D2344 		Manufactured	No			110	Each	5.0000	1	2			
---------------------	--	--------------	----	--	--	-----	------	--------	---	---	--	--	--

Litter Deck Plate, 350

Location Loc Qty Loc Code

ST224 5

64756 1

67727 4

D2348 		Manufactured	No			110	Each	13.0000	4				
-----------	--	--------------	----	--	--	-----	------	---------	---	--	--	--	--

Wearplate

Location Loc Qty Loc Code

ST011 13

67014 13

D2353 		Manufactured	No			110	Each	5.0000	1	2			
-----------	--	--------------	----	--	--	-----	------	--------	---	---	--	--	--

Stiffener

Location Loc Qty Loc Code

ST224 5

58426 5

M117505

2

B70796  
11/8/16

B70792 11/8/38 20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Wednesday, June 15, 2011 10:58:07 AM

Page 2

Work Order ID: 70799

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 6/15/2011

Required Date: 6/22/2011

Start Qty: 2.00

Required Qty: 2.00

SR D2364  
Deck Plate, Fwd 350 Litt

Manufactured No 110 Each 3.0000

1 2  
BT0796 SL

Location Loc Qty Loc Code

ST225 3  
67728 3

SR D2365  
Wearplate

Manufactured No 110 Each 19.0000

2 4  
SL

Location Loc Qty Loc Code

ST011 19  
67021 19

SR D2369-1  
Deck Plate Locator Brackets

Manufactured No 110 Each 2.0000

1 2  
BT0197 SL

Location Loc Qty Loc Code

ST241A 2  
68882 2

SR D2369-3  
Deck Plate Locator Brackets

Manufactured No 110 Each 3.0000

1 2  
BT0798 SL

Location Loc Qty Loc Code

ST241A 3  
67729 3

SR D3494-1  
Stub Cover

Manufactured No 110 Each 11.0000

1 2  
11/8/3 SL (20)

Location Loc Qty Loc Code

ST224 11  
68881 11

Wednesday, June 15, 2011 10:58:07 AM

Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries



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Wednesday, June 15, 2011 10:58:08 AM

Page 3

Work Order ID: 70799

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 6/15/2011

Required Date: 6/22/2011

Start Qty: 2.00

Required Qty: 2.00

MS20426AD4-5 Purchased No

110 Each

5,596.000

25

50



Rivet

Location

Loc Qty

Loc Code

MEZZ

307

6733

307

ST317

5289

6874

5289

MS20426AD4-6 Purchased No

110 Each

1,445.000

25

50



Rivet

Location

Loc Qty

Loc Code

ST317

1445

110139

645

117505

800

MS20426AD5-7 Purchased No

110 Each

1,191.000

6

12



Rivet

Location

Loc Qty

Loc Code

ST318

1191

101340

1025

7681

166

MS20426AD5-8 Purchased No

110 Each

1,291.000

6

12



Rivet

Location

Loc Qty

Loc Code

ST318

1291

4533

1291

Wednesday, June 15, 2011 10:58:08 AM

Shop Packet Print

Page 3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 70799

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 6/15/2011

Required Date: 6/22/2011

Start Qty: 2.00

Required Qty: 2.00

MS20601-AD4W2 Purchased No

110 Each

26.0000

15 30



Rivet

Location

Loc Qty

Loc Code

ST322

26

114945

26

110 Each

2,858.000

30 60

MS20601-AD4W3 Purchased No



Rivet

Location

Loc Qty

Loc Code

ST321

2858

114538

2858

110 Each

2,156.000

6 12

MS21042L3 Purchased No



Nut

Location

Loc Qty

Loc Code

ST300

2156

116391

9

116549

447

117441

800

117601

400

117885

500

110 Each

123.0000

6 12

MS24693-C273 Purchased No



Screw

Location

Loc Qty

Loc Code

ST310

123

114752

123

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Wednesday, June 15, 2011 10:58:08 AM

Page 5

Work Order ID: 70799

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 6/15/2011

Required Date: 6/22/2011

Start Qty: 2.00

Required Qty: 2.00

MS24693-C48

Purchased No

110 Each

94.0000

22

44

134



Screw



M118078

sf

Location

Loc Qty

Loc Code

ST309

94

117094

94

MS35207-264

Purchased No

110 Each

66.0000

4

31

8



Screw



118135

22

Location

Loc Qty

Loc Code

ST295

66

116997

66

8

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

REFERENCE ONLY

QTY - 011	Qty - 013	Qty - 015	Part Number	Description
X			D350-616-011	Full Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
	1	X	D350-616-015	Deck Plate Kit
		1	D2344	DECK PLATE (AFT)
		4	D2348	WEAR PLATE (KEY WAY)
		1	D2353	STIFFENER
	1		D2360	LITTER TIE DOWN (LOCKING)
		1	D2364	DECK PLATE (FWD)
		2	D2365	WEAR PLATE (PIP PIN)
		1	D2369-1	LOCATOR PLATE
		1	D2369-3	LOCATOR PLATE
1			D2370	LITTER ASSEMBLY
1			D2493	PATIENT STOP
	1		D3179-041	LITTER TIE DOWN (NON-LOCKING)
		1	D3494-1	STUB COVER
		25	MS20426AD4-5	RIVET
		25	MS20426AD4-6	RIVET
		6	MS20426AD5-7	RIVET
		6	MS20426AD5-8	RIVET
		15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
		6	MS21042L3	NUT (or MS21042-3)
		6	MS24693-C273	SCREW (or MS24693-273)
		22	MS24693-C48	SCREW (or MS24693-48)
		4	MS35207-264	SCREW
		10	NAS1149D0363J	WASHER (or AN960JD10)

RELEASED  
02/11/21

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED

BY:   
D. SHEPHERD (DE # 02)

DATE: 08.11.07  
CERT. NO.: SH96-10  
ISSUE NO.: 2

E	MAKE DSI 9310 STANDARD; D3179-041 REPLACES D2350	RF	08.11.07
D	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310	MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	96.01.09
A	NEW ISSUE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	DS	DRAWING NO.	REV. E
MFG. APPR.	N/A	D350-616	SHEET 1 OF 12
APPROVED	DS	TITLE	SCALE
DE APPR.		AS350/355 LITTER KIT INSTALLATION	NTS
DATE	08.11.07	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	